

Gold Stix®

PREMIUM MULTI-PURPOSE ADHESIVE

SOLVENT FREE • FAST TACKING • LOW ODOR

Gold Stix premium multi-purpose adhesive is designed for direct glue-down interior carpet installations, for bonding carpet to pad in double-stick systems, and can also be used with mineral or fibrous-backed resilient sheet goods. Gold Stix quickly develops adhesive legging and forms a strong durable bond with most commercial broadloom carpets. The adhesive remains tacky for an extended period of time, has little odor and is environmentally friendly.

The installation site must be acclimated with HVAC in operation. The floor and room temperature, as well as flooring materials and adhesive, must be maintained at 65°–95°F and the humidity between 40%–65% for 48 hours prior to, during, and after the testing and installation. Gold Stix may be used on concrete substrates with in-situ Relative Humidity (RH) per ASTM F2170 up to 80% RH and with surface pH from 8–9. Site conditions and substrate preparations must comply with those specified by the most current Carpet & Rug Institute Installation Guidelines.

The substrate must be sound, smooth, dry and clean. Remove any dirt, wax, loose paint, existing adhesives, concrete sealers, curing and parting agents, and all other foreign matter that would interfere with a good bond. Do not use on substrates that have been chemically cleaned. Seal porous or dusty concrete surfaces with XL Brands Driseal 95, or Prelude. Lay carpet into adhesive that is still wet enough to ensure 100% transfer to the carpet backing, and roll with a 75–100 lbs. roller. When installing over a non-porous surface, let adhesive become tacky.

Advantages:

- Solvent-free, non-hazardous, water-based adhesive
- Fast, strong bond development
- CRI Green Label Plus approved
- Contains MicroSept™ Antimicrobial Protection
- Low odor
- May help contribute to LEED project certification (MR Credit 5, EQ 4.1 and EQ 4.3)

Open Time:

15–25 minutes

Shelf Life:

2 years from manufacturing date in an unopened properly stored container. Store inside at a temperature of 65°–95°F. Do not allow product to freeze.

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Trowel Sizes:

Floor Covering	Trowel Recommendation	Coverage
Felt back sheet goods	1/16" x 1/16" x 1/16" SQ-Notch	125–180 square feet per gallon
Smooth back carpets	3/32" x 3/32" x 3/32" V-Notch	10–15 square yards per gallon
Most commercial backings	1/8" x 1/8" x 1/16" V-Notch	8–10 square yards per gallon
Rough back carpets and double stick	1/8" x 1/8" x 1/16" U-Notch	5–8 square yards per gallon

Application:

Follow the flooring manufacturer's installation instructions and guidelines regarding adhesive application rate and method.

Uses:

ActionBac®, jute back, Enhancer back, urethane back, latex unitary back, woven back, Axminster, Wilton, needle-punched, double glue-down, felt-backed sheet goods

Traffic:

Follow the flooring manufacturer's installation guidelines; otherwise restrict foot traffic for 24 hours after installation. No heavy traffic, rolling loads, or furniture placement for 72 hours after installation. Additional time may be necessary if the installation is over a non-porous substrate. Allow at least five days following the installation before conducting wet cleaning procedures or initial maintenance.

This adhesive is not recommended for solid vinyl or vinyl foam backing.

VOC content is below that established by California SCAQMD Rule 1168.

For MSDS information, please visit www.xlbrands.com or call Technical Rapid Response at 706-508-5607 Mon-Fri 8-5 EST

Disclaimer: Users should determine the suitability of this information or product for their own particular purpose or application. Manufacturer is not responsible for the misuse of this product.

This Technical Data Sheet and the information conveyed herein supersede all previous versions.